



N110 G55  
N120 G17 G90  
N130 G64  
N140 F1000 G4 G53 X0 Y0 Z0 A0 B0  
N150 G1 G53 Z690 130  
N160 G1 G53 X-200 Y-300  
N170 T244  
N180 L16  
N190 G64  
N200 S3500 M03  
N210 G1 G53 Z690 1D0  
N220 G0 G53 X-200 Y-300  
N230 D1  
N240 M08  
N250 : 1. Operation  
N260 KomuraXX...  
N270 G1 B1 20  
N280 G1 B1 20 A 5313  
N290 G1 X0 Y-46 B270  
N300 G1 Z76  
N310 G1 X0 Y-48 Z78 B270  
N320 G1 X0 Y-48 Z78 B270 F300  
N330 : Interpolation drehl 2,149  
N340 G1 X0 Y-48 Z76 A5313 B269  
N350 G1 X0 Y-48 Z76 A5313 B268  
N360 G1 X0 Y-48 Z76 A5313 B267 851  
N370 : Interpolation Ende  
N380 : Interpolation drehl 2,148  
N390 G1 X0 Y-48 Z76 A5313 B266 851  
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N410 G1 X0 Y-48 Z76 A5313 B264 703  
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N500 G1 X0 Y-48 Z76 A5313 B261 554  
N510 G1 X0 Y-48 Z76 A5313 B261 405  
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N600 G1 X0 Y-48 Z76 A5313 B257 256  
N610 G1 X0 Y-48 Z76 A5313 B257 108  
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N630 : Interpolation drehl 2,149  
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N650 G1 X0 Y-48 Z76 A5313 B255 108  
N660 G1 X0 Y-48 Z76 A5313 B254 959  
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N680 : Interpolation drehl 2,149  
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N730 : Interpolation drehl 2,149  
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N760 G1 X0 Y-48 Z76 A5313 B250 661  
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N780 : Interpolation drehl 2,148  
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N800 G1 X0 Y-48 Z76 A5313 B248 661  
N810 G1 X0 Y-48 Z76 A5313 B248 513  
N820 : Interpolation Ende  
N830 : Interpolation drehl 2,149  
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N860 G1 X0 Y-48 Z76 A5313 B246 364  
N870 : Interpolation Ende  
N880 : Interpolation drehl 2,149  
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N900 G1 X0 Y-48 Z76 A5313 B244 364  
N910 G1 X0 Y-48 Z76 A5313 B244 215  
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N930 : Interpolation drehl 2,148  
N940 G1 X0 Y-48 Z76 A5313 B243 215  
N950 G1 X0 Y-48 Z76 001 A5313 29 B242 215  
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N980 : Interpolation drehl 2,149  
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N1100 G1 X0 Y-48 Z76 001 A5313 29 B235 769  
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N1120 : Interpolation Ende  
N1130 : Interpolation drehl 2,148  
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N1150 G1 X0 Y-48 Z76 001 A5313 29 B233 62  
N1160 G1 X0 Y-48 Z76 001 A5313 29 B233 472  
N1170 : Interpolation Ende  
N1180 : Interpolation drehl 2,149  
N1190 G1 X0 Y-48 Z76 001 A5313 29 B232 472

# SCIENCE encounters ART

HIERMIT LADEN WIR SIE UND IHRE FREUNDE HERZLICH EIN ZUR ERÖFFNUNG DER AUSSTELLUNG AM FREITAG, 5.APRIL 2013 UM 18.00 UHR.

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